

Technical Report

High Recovery Stop-and-Go Extraction Tips Using Polytetrafluoroethylene Disks Embedded with Poly(styrene-divinylbenzene) Particles for Proteomics

Hiroto Kakiuchi¹, Eisuke Kanao^{1,2}, Kosuke Ogata¹, and Yasushi Ishihama^{*,1,2}

¹Graduate School of Pharmaceutical Sciences, Kyoto University, Sakyo-ku, Kyoto 606–8501, Japan

²Laboratory of Proteomics for Drug Discovery, National Institute of Biomedical Innovation, Health and Nutrition, Ibaraki, Osaka 567–0085, Japan

The stop-and-go extraction tip (StageTip) is widely used for peptide purification in bottom-up proteomics, yet the original 3M Empore disk is no longer available, prompting the need to evaluate current alternatives. Two types of commercially available poly(styrene-divinylbenzene) (SDB)-containing polytetrafluoroethylene (PTFE) disks were used to fabricate StageTips. Desalting was performed on 500 and 20 ng of HeLa tryptic peptides, and the nanoscale liquid chromatography-tandem mass spectrometry results were compared. Both StageTips demonstrated equivalent performance for the 500 ng sample, but for the 20 ng sample, one StageTip identified 1.8 times more peptides, particularly longer and more hydrophobic peptides. Physical characterization and scanning electron microscope imaging of these disks revealed that the high-performing disk contains more PTFE fibers, partially covering the SDB particle surface. This likely prevents hydrophobic peptides from being trapped in small mesopores, improving recovery from low-input samples. These findings demonstrate that disk material properties critically influence performance in trace proteomics.



Copyright © 2026 Hiroto Kakiuchi, Eisuke Kanao, Kosuke Ogata, and Yasushi Ishihama. This is an open-access article distributed under the terms of Creative Commons Attribution Non-Commercial 4.0 International License, which permits use, distribution, and reproduction in any medium, provided the original work is properly cited and is not used for commercial purposes.

Please cite this article as: Mass Spectrom (Tokyo) 2026; 15(1): A0189

Keywords: StageTip, desalting, bottom-up proteomics, peptide purification, sample pretreatment

(Received January 5, 2026; Accepted January 22, 2026; advance publication released online January 24, 2026)

1. INTRODUCTION

Since its introduction in 2003, the stop-and-go extraction tip (StageTip) has become a widely used sample-preparation tool in liquid chromatography-tandem mass spectrometry (LC/MS/MS)-based bottom-up proteomics.^{1,2} A StageTip consists of chromatographic particles densely and thinly packed inside a pipette tip, enabling rapid loading, washing, and elution by centrifugation or manual force. Each step can be completed within seconds. In contrast, commercially available tip-based solid phase extraction (SPE) devices such as ZipTip (MilliporeSigma (Merck KGaA), Burlington, MA, USA), or self-packed loose-bed tips prepared from bulk particle suspensions^{3,4} require sufficient equilibration time to allow mass transfer of peptides to the solid phase. As with conventional SPE, these formats generally do not achieve high recovery when operated under the fast conditions typical of StageTips.^{5,6} To address this limitation, alternative workflows have been proposed, such as adding TiO₂ particles directly to peptide solutions, equilibrating by stirring for

approximately 30 min, and subsequently loading the mixture onto a frit-containing pipette tip for phosphopeptide enrichment.⁷

The original StageTip utilized 3M Empore SDB-XC disks (3M, St. Paul, MN, USA), in which 10-μm porous poly(styrene-divinylbenzene) (SDB) particles (80 Å pore size) were densely embedded within a 0.5-mm-thick polytetrafluoroethylene (PTFE) sheet, forming a 0.5-μm through-pore structure.⁸ These disks enabled quantitative recovery of 5–75 pmol of bovine serum albumin digest even at flow rates of 5 μL s⁻¹ through a 0.4-mm-diameter disk.¹ However, production of this material was discontinued several years ago. In this study, we evaluated two currently available porous SDB-embedded PTFE disks from different manufacturers using tryptic digests of HeLa cell lysates. Given the substantial improvements in MS sensitivity over the past two decades and the increasing demand for low-input proteomics, we compared peptide recovery at two sample amounts—500 and 20 ng—to assess their suitability for modern micro- and nanoscale workflows.

*Correspondence to: Yasushi Ishihama, Graduate School of Pharmaceutical Sciences, Kyoto University, 46–29 Yoshidashimoadachi-cho, Sakyo-ku, Kyoto 606–8501, Japan, e-mail: yishihama@pharm.kyoto-u.ac.jp

This article was contributed by a winner of the Best Presentation Award of the 10th Asia–Oceania Mass Spectrometry Conference (AOMSC2025).

2. EXPERIMENTAL

2.1. Materials

UltraPure Tris was purchased from Thermo Fisher Scientific (Waltham, MA, USA). Sequencing-grade modified trypsin was purchased from Promega (Madison, WI, USA). Water was purified by an ELGA PURELAB Quest 2 system (High Wycombe, UK). CDS Empore SDB-XC (CDS-SDB) disks were purchased from GL Sciences (Tokyo, Japan). Affinisepe BioSPE SDB (AFS-SDB) disks were purchased from Practical (Chiba, Japan). Protease inhibitors were purchased from Sigma-Aldrich (St. Louis, MO, USA). Blunt-end syringe needles were purchased from Hamilton (Reno, NV, USA), and 200 μ L pipette tips were purchased from Gilson (Middleton, WI, USA) for the preparation of StageTips. All other chemicals and reagents were purchased from Fujifilm Wako (Osaka, Japan) unless otherwise specified.

2.2. Scanning electron microscope analysis

Surface morphology of the SDB disks was examined using a scanning electron microscope (SEM) JCM-7000 (JEOL, Tokyo, Japan) operated in high-vacuum mode. Disk samples were cut into approximately 5-mm-thick pieces and mounted on aluminum pin stubs using carbon conductive tape. Surface observation was performed without additional coating or modification. Imaging was conducted with the Backscattered Electron Detector–Semiconductor type detector at an accelerating voltage of 15.0 kV, working distance 11.7 mm, and high-PC beam current mode. The microscope's control software was used to generate and export digital images.

2.3. Peptide sample preparation

HeLa S3 cells obtained from the JCRB Cell Bank (Osaka, Japan) were cultured to 80% confluency in Dulbecco's modified Eagle's medium containing 10% fetal bovine serum in 10-cm-diameter dishes. Cells were washed twice with ice-cold phosphate-buffered saline, collected using a cell scraper, and pelleted by centrifugation. Protein extraction and trypsin digestion were performed by the phase-transfer surfactant protocol, as previously described.⁹⁾ Briefly, pellets were lysed in 12 mM sodium deoxycholate/12 mM sodium lauroyl sarcosinate/100 mM tris(hydroxymethyl)aminomethane (Tris)-HCl (pH 9.0) with protease inhibitors, heated at 95°C for 5 min, sonicated for 20 min, quantified by bicinchoninic acid (BCA) assay, reduced with 10 mM dithiothreitol (30 min), alkylated with 50 mM iodoacetamide (30 min, dark), diluted 5 $\times$ with 50 mM ammonium bicarbonate, and digested with Lys-C at a protease-to-substrate ratio of 1:100 (w/w) (3 h, room temperature), followed by trypsin at a protease-to-substrate ratio of 1:100 (w/w) (overnight, 37°C). After digestion, an equal volume of ethyl acetate was added, the mixture was acidified to 0.5% trifluoroacetic acid (TFA), vortexed, and phase-separated (15800 $\times$ g, 2 min). The aqueous phase was dried and reconstituted in 4% acetonitrile (ACN), 0.1% TFA.

StageTips were prepared from CDS-SDB or AFS-SDB disks according to the published protocol.²⁾ In this study, 200- μ L pipette tips were used. SDB disks were punched with Hamilton 16-gauge (1.2 mm inner diameter). The following desalting steps were employed:

1. Washing: 80% ACN, 0.1% TFA, 2000 $\times$ g $\times$ 3 min
2. Equilibration: 4% ACN, 0.1% TFA, 2000 $\times$ g $\times$ 3 min

3. Sample loading: 4% ACN, 0.1% TFA, 1500 $\times$ g $\times$ 3 min
4. Washing: 4% ACN, 0.1% TFA, 2000 $\times$ g $\times$ 3 min
5. Elution: 80% ACN, 0.1% TFA, 1500 $\times$ g $\times$ 3 min

Eluates were vacuum-dried and reconstituted in 4% ACN, 0.5% TFA prior to nanoscale liquid chromatography-tandem mass spectrometry (nanoLC/MS/MS). Sample loading per StageTip was 20 and 500 ng (each $n = 3$). Throughout this study, the sample loading amount into StageTips was referenced to the protein amount before the digestion process, as determined by the BCA assay.

2.4. NanoLC/MS/MS analysis

Desalted peptides were analyzed on nanoLC/MS/MS with an Ultimate 3000 RSLCnano pump (Thermo Fisher Scientific, Waltham, MA, USA), an HTC-PAL autosampler (CTC Analytics, Zwingen, Switzerland), and a timsTOF HT mass spectrometer (Bruker, Bremen, Germany) operated in DDA-PASEF mode. Instrument settings were: TIMS ramp 100 ms; ion mobility 0.6–1.5 V s cm⁻²; one MS scan followed by 10 PASEF MS/MS; m/z 100–1700; a polygon filter to exclude singly charged ions; quadrupole isolation width m/z 2–3; and stepped collision energy along the mobility ramp (42/32/37/42/47/51 eV). For nanoLC, self-pulled needle columns (250 mm length, 100 μ m ID, 6- μ m needle opening) packed with Reprosil-Pur 120 C18-AQ 1.9 μ m reversed-phase material (Dr. Maisch, Ammerbuch, Germany) were employed. The injection volume was 5 μ L, and the flow rate was 500 nL min⁻¹. Separation was achieved by applying a stepped linear gradient of 4%–8% ACN (5 min), 8%–32% ACN (60 min), 32%–80% ACN (5 min), and 80% ACN (10 min) in 0.1% formic acid.

2.5. Data analysis

Raw data were processed in FragPipe version 23.1 including MSFragger version 4.3 and Philosopher version 5.1.2 (Nesvizhskii Lab, University of Michigan, Ann Arbor, MI, USA). Peptides and proteins were identified through automated database searching using MSFragger and Philosopher against the human database (release 2023/05, 20470 protein entries) from UniProtKB/Swiss-Prot. Mass tolerances for precursor and fragment ions were set to 20 ppm. Digestion mode was set to Trypsin/P, allowing up to two missed cleavages. Oxidation (M) and acetylation (protein N-term) were allowed as variable modifications. Carbamidomethylation (C) was set as a fixed modification. The false discovery rate (FDR) filter was set to 0.01 at both the peptide-spectrum match and protein levels. For label-free quantification, IonQuant was used with the MBR option enabled (retention time tolerance 0.4 min, m/z tolerance 10 ppm, ion mobility (1/K0) tolerance 0.05), and the ion-level FDR threshold was set to 0.01.

2.6. Data availability statement

The MS raw data files and the analysis files containing the identification and quantification results for peptides and protein groups have been deposited at the ProteomeXchange Consortium (<http://proteomecentral.proteomexchange.org>) via the jPOST partner repository (<https://jpostdb.org>)¹⁰⁾ with the data set identifier JPST004241/PXD072126.

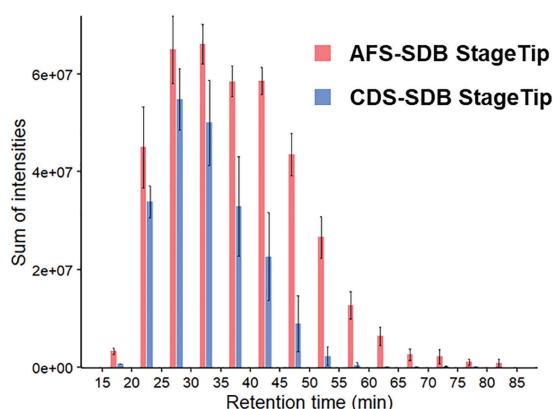
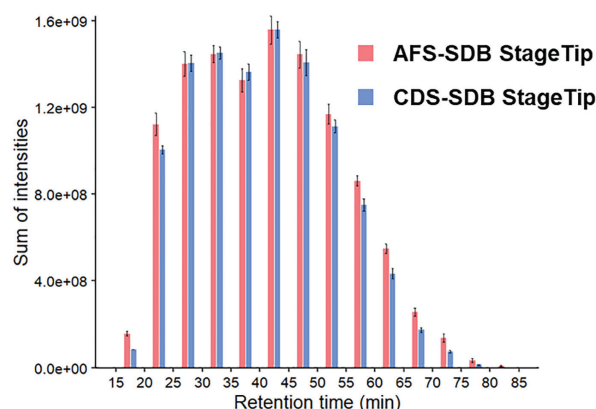
A 20 ng sample**B 500 ng sample**

Fig. 1. Comparison of the sum of identified peptide ion intensities binned by retention time between AFS-SDB and CDS-SDB StageTips. (A) Twenty ng or (B) 500 ng of tryptic peptides from HeLa cell lysates were loaded onto StageTips. Fifty percent of the eluted peptides were injected into nanoLC/MS/MS. Error bars represent the standard deviation of triplicate measurements using three StageTips. nanoLC/MS/MS, nanoscale liquid chromatography-tandem mass spectrometry.

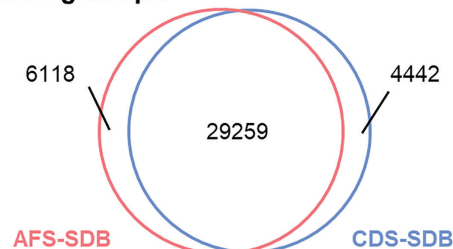
A 20 ng sample**B 500 ng sample**

Fig. 2. Overlap of identified peptides between AFS-SDB and CDS-SDB StageTips. (A) Twenty or (B) 500 ng of tryptic peptides from HeLa cell lysates were loaded onto StageTips. The same experimental data as in Fig. 1 were used. Data analysis was performed using only peptides identified in all triplicate measurements.

3. RESULTS AND DISCUSSION

Two commercially available SDB-embedded PTFE disks, CDS-SDB and AFS-SDB, were incorporated into StageTips following the standard fabrication protocol, using 1.2-mm punches to mount the disks inside 200- μ L pipette tips ($n = 3$ each). Tryptic peptides derived from HeLa cell lysates (500 or 20 ng) were desalted using each StageTip, followed by nanoLC/MS/MS analysis and label-free quantification with MBRs. The results are summarized in Figs. 1 and 2.

For the 500-ng samples, both disks yielded comparable peptide identifications. However, for the 20-ng samples, AFS-SDB identified 1.8-fold more peptides than CDS-SDB, with the largest differences observed among late-eluting, more hydrophobic peptides. Analysis of peptides uniquely identified by each disk revealed that AFS-SDB recovered significantly longer peptides (13.2 ± 4.4 amino acids) compared with CDS-SDB (9.6 ± 2.5 amino acids), suggesting reduced loss of long and hydrophobic peptides.

To investigate the basis of this difference, we compiled physical parameters from vendor documentation and measured disk dimensions and weight to estimate density (Table 1). AFS-SDB contains SDB particles reported to be 3.3 times larger, and the overall disk density was slightly lower (0.9 times). Considering that packing density does not depend on particle size, the AFS-SDB disk is thought to

Table 1. Physicochemical parameters of SDB disks.

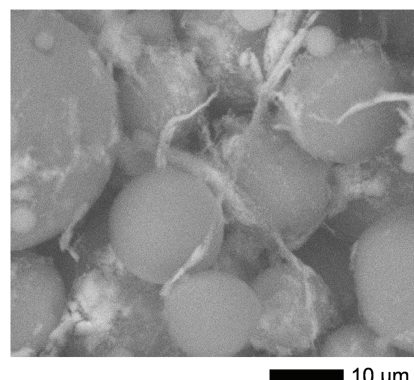
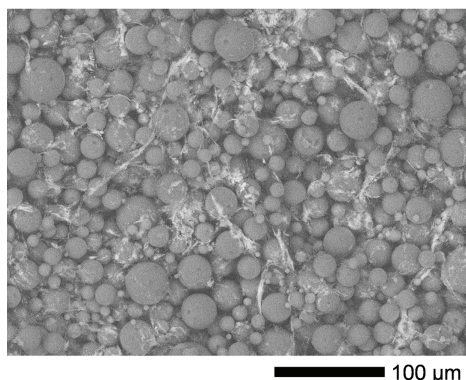
Parameter	AFS-SDB	CDS-SDB
Particle size (μm) ^a	40	12
Pore size ($\text{\AA}$) ^a	60	80
Surface area ($\text{m}^2 \text{g}^{-1}$) ^a	600	450
Weight/47-mm disk (mg)	366	289
Disk thickness (mm)	0.7	0.5
Disk density (g cm^{-3})	0.30	0.33

^aAFS-SDB data is available at <https://www.affinise.com/wp-content/uploads/2021/11/affinise-catalogue-sample-prep-v24-2021-compressed.pdf>, whereas CDS-SDB data is available at https://www.sigmaaldrich.com/US/en/product/supelco/66884u?srsltid=AfmBOOrYrCsN7ktYev_gHYgrT4vFOiMBnVret511MGhAGBulJucGzOnV.

contain SDB particles packed somewhat more loosely. This is offset by the AFS-SDB disk being 40% thicker and containing 26% more stationary phase material than the CDS-SDB disk. In other words, these parameter comparisons alone cannot clearly explain the improved recovery of long peptides from low-input samples.

The SEM imaging provided additional insight (Fig. 3). While the particle size of CDS-SDB is larger than reported ($\sim 20 \mu\text{m}$), the most striking distinction between the two disks was the greater abundance of PTFE fibers in AFS-SDB. As shown in the enlarged image of Fig. 2, these fibers adhere to

AFS-SDB disk



CDS-SDB disk

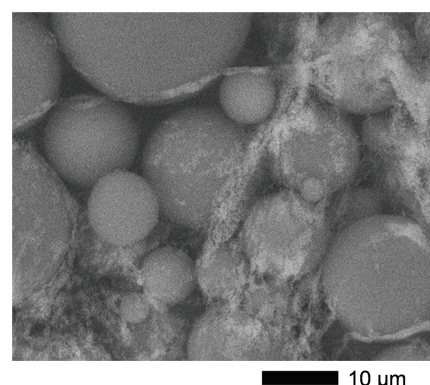
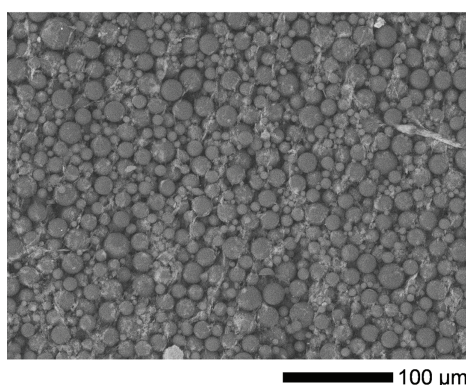


Fig. 3. SEM imaging analysis of AFS-SDB and CDS-SDB disks. (Upper panel) AFS-SDB disk and (lower panel) CDS-SDB disk. Measurement parameters are described in Section 2. SEM, scanning electron microscope.

the SDB particle surface and may partially cover the mesopores. A similar phenomenon was recently observed in our ChocoTip (CHrOmAtographic particles COated by a Thermoplastic polymer Immobilized in Pipette Tip) disk, where interactions between the SDB particle surface and hydrophobic plastic polymers reduced the particle's mesopores (10–100 nm), resulting in improved recovery of hydrophobic peptides, particularly at low sample amounts.^{11,12)} In this case as well, the AFS-SDB disk containing more PTFE exhibited greater mesopore blockage. This likely inhibited the irreversible mesopore entry of long and hydrophobic peptides, thereby contributing to the improved recovery observed with AFS-SDB.

This study demonstrated that StageTips manufactured from two commercially available PTFE disks exhibit distinct performance, particularly with minute samples. Although the precise cause could not be identified due to limitations in altering particle types or customizing the particle-to-PTFE ratio, developing a StageTip that embeds particles optimized for the diverse physical properties of human cell-derived tryptic peptides at an optimal ratio within PTFE fibers would prove valuable for single-cell proteomics in the future.

ACKNOWLEDGMENTS

This work was funded by AMED-PRIME (24gm701000-3h0001) and JST-ASTEP (JPMJTR25U9) to E.K., and JSPS

Grants-in-Aid for Scientific Research 25K18607 to K.O. and 23H04924, 25K22526 to Y.I.

CONFLICT OF INTEREST

The authors declare no competing interests.

REFERENCES

- 1) J. Rappsilber, Y. Ishihama, M. Mann. Stop and go extraction tips for matrix-assisted laser desorption/ionization, nanoelectrospray, and LC/MS sample pretreatment in proteomics. *Anal. Chem.* 75: 663–670, 2003.
- 2) J. Rappsilber, M. Mann, Y. Ishihama. Protocol for micro-purification, enrichment, pre-fractionation and storage of peptides for proteomics using StageTips. *Nat. Protoc.* 2: 1896–1906, 2007.
- 3) M. Wilm, M. Mann. Analytical properties of the nanoelectrospray ion source. *Anal. Chem.* 68: 1–8, 1996.
- 4) J. Gobom, E. Nordhoff, E. Mirgorodskaya, R. Ekman, P. Roepstorff. Sample purification and preparation technique based on nano-scale reversed-phase columns for the sensitive analysis of complex peptide mixtures by matrix-assisted laser desorption/ionization mass spectrometry. *J. Mass Spectrom.* 34: 105–116, 1999.
- 5) Y. Ishihama. Development of solid phase extraction mini-columns for proteome analysis. *Bunseki Kagaku* 57: 1011–1018, 2008.
- 6) I. I. Stewart, T. Thomson, D. Figeys. ¹⁸O Labeling: A tool for proteomics. *Rapid Commun. Mass Spectrom.* 15: 2456–2465, 2001.

- 7) T. S. Batth, J. V. Olsen. Offline high PH reversed-phase peptide fractionation for deep phosphoproteome coverage. *Methods Mol. Biol.* 1355: 179–192, 2016.
- 8) Examples of effectively utilizing solid-phase extraction formats. GL Science Technical Reports.
- 9) T. Masuda, M. Tomita, Y. Ishihama. Phase transfer surfactant-aided trypsin digestion for membrane proteome analysis. *J. Proteome Res.* 7: 731–740, 2008.
- 10) S. Okuda, A. C. Yoshizawa, D. Kobayashi, Y. Takahashi, Y. Watanabe, Y. Moriya, A. Hatano, T. Takami, M. Matsumoto, N. Araki, T. Tabata, M. Iwasaki, N. Sugiyama, Y. Kodera, S. Tanaka, S. Goto, S. Kawano, Y. Ishihama. jPOST environment accelerates the reuse and reanalysis of public proteome mass spectrometry data. *Nucleic Acids Res.* 53(D1): D462–D467, 2025.
- 11) E. Kanao, S. Tanaka, A. Tomioka, K. Ogata, T. Tanigawa, T. Kubo, Y. Ishihama. High-recovery desalting tip columns for a wide variety of peptides in mass spectrometry-based proteomics. *Anal. Chem.* 96: 20390–20397, 2024.
- 12) E. Kanao, Y. Ishihama. StageTip: A little giant unveiling the potential of mass spectrometry-based proteomics. *Anal. Sci.* 41: 667–675, 2025.